


Schedule of Accreditation

issued by

United Kingdom Accreditation Service

2 Pine Trees, Chertsey Lane, Staines-Upon-Thames TW18 3HR, UK

 <p>9114</p> <p>Type C Inspection Body</p> <p>Accredited to ISO/IEC 17020:2012</p>	<p>Glacier Inspection Services Ltd</p> <p>Issue No: 007 Issue date: 21 December 2021</p>	
	<p>Unit 4 Methil Business Park Dock Road Methil Fife KY8 3SR</p>	<p>Contact: David Jensen Tel: +44 (0) 7590649598 E-Mail: david.jensen@glacierenergy.com Website: www.glacier.co.uk</p>
<p>Inspection performed at/from the above address only</p>		

DETAIL OF ACCREDITATION

Field of Inspection	Type and Range of Inspection	Methods and Procedures	Product Range
<p>Non-Destructive Testing by Personnel Certificated to a recognised Personnel Certification Scheme onshore and offshore</p> <p>Product Range Key: C: Castings F: Forgings W: Weldments I: In-Service</p>	<p>New construction and In-service Inspection using:</p>		
	<p>Magnetic Particle Inspection, Black Ink, using Portable Equipment</p>	<p>ASME V Article 7 BS EN 10228-1 ASTM E709 BS EN ISO 17638 BS EN 1369 ASTM E1444 BS EN ISO 9934-1</p>	<p>C, F, W, I</p>
	<p>Liquid Penetrant Inspection using manual solvent and water washable dyes</p>	<p>ASME V Article 6 ASME V Article 24 SE-165 EN ISO 3452-1 ASTM E-1209 BS EN 1371 BS EN 10228-2</p>	<p>C, F, W, I</p>
	<p>Ultrasonic Flaw Detection and Thickness measurements using manual contact method</p>	<p>ASME V Article 4 ASME V Article 23 ASTM E797 BS EN ISO 17640 API RP 2X AWS D1.1 BS EN 14127</p>	<p>C, F, W, I</p>



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Field of Inspection	Type and Range of Inspection	Methods and Procedures	Product Range
Non-Destructive Testing by Personnel Certificated to a recognised Personnel Certification Scheme onshore and offshore (cont'd)	Radiographic Inspection, X Ray and Gamma Inspections using mobile equipment	ASME V Article 2 ASME V Article 22 API RP2X BS EN ISO 17636-1 AWS D1.1	C, F, W, I
	Visual Inspection	BS EN ISO 17635 BS EN ISO 17637 AWS D1.1 ASME V Article 9	C, F, W, I
	Positive Material Identification	GIS procedures	C, F, W, I
	IRIS Inspection Ultrasonic Tube Inspection	BS EN ISO 16810	W,F
	Eddy Current Weld Eddy Current Tube Inspection	BS EN ISO 17643 ASME V Article 8 BS EN ISO 15549	W, I
	Phased Array Ultrasonic Inspection of welds	BS EN ISO 13588 BS EN 20601 ASME V Article 4 Appendix IV & V	W, I
	Ultrasonic Inspection Time of Flight Diffraction of welds	BS EN 10863 BS EN ISO 16828 ASME V Article 4- Man Appendix III & Non Man Appendix O	C, F, W, I
	Phased Array Ultrasonic Inspection Corrosion Mapping	BS EN ISO 19285 ASME V Article 5 ASME V Article 23 SA435	C, F, W, I
	Ultrasonic Inspection Time of Flight Diffraction Corrosion Mapping.	ASME V Article 4 ASME V Article 5 ASME V Article 23 BS EN 10863	F, W
END			